

The rising STAR of Texas

### BACKGROUND

Formula SAE is an international collegiate engineering design competition that challenges universities to design, manufacture, and race formula cars.

### GOAL

The goal for this project is to design, manufacture and assemble a pedal assembly that complies with the FSAE 2023 rules and regulations. It should pass technical inspection and operate effectively in the dynamic events during the 2023 Formula SAE competition.

### **OBJECTIVES**

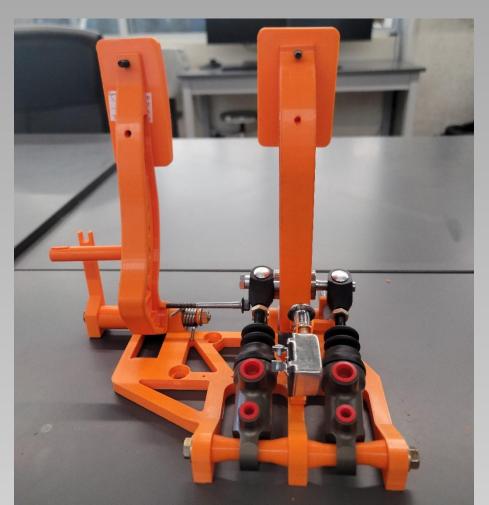
- High Strength to Weight Ratio
- Optimized Factor of safety
- High Reliability

### **SPECIFICATIONS**

- Withstand at least 2000 N applied to brake pedal and associated components.
- SAE Grade 5/ Metric grade 8.8 or better hardware
- Two independent master cylinders
- Constructed from steel or aluminum
- Brake light switch accommodation
- Brake Over travel switch accommodation
- Smooth operation of throttle

### PROTOTYPING







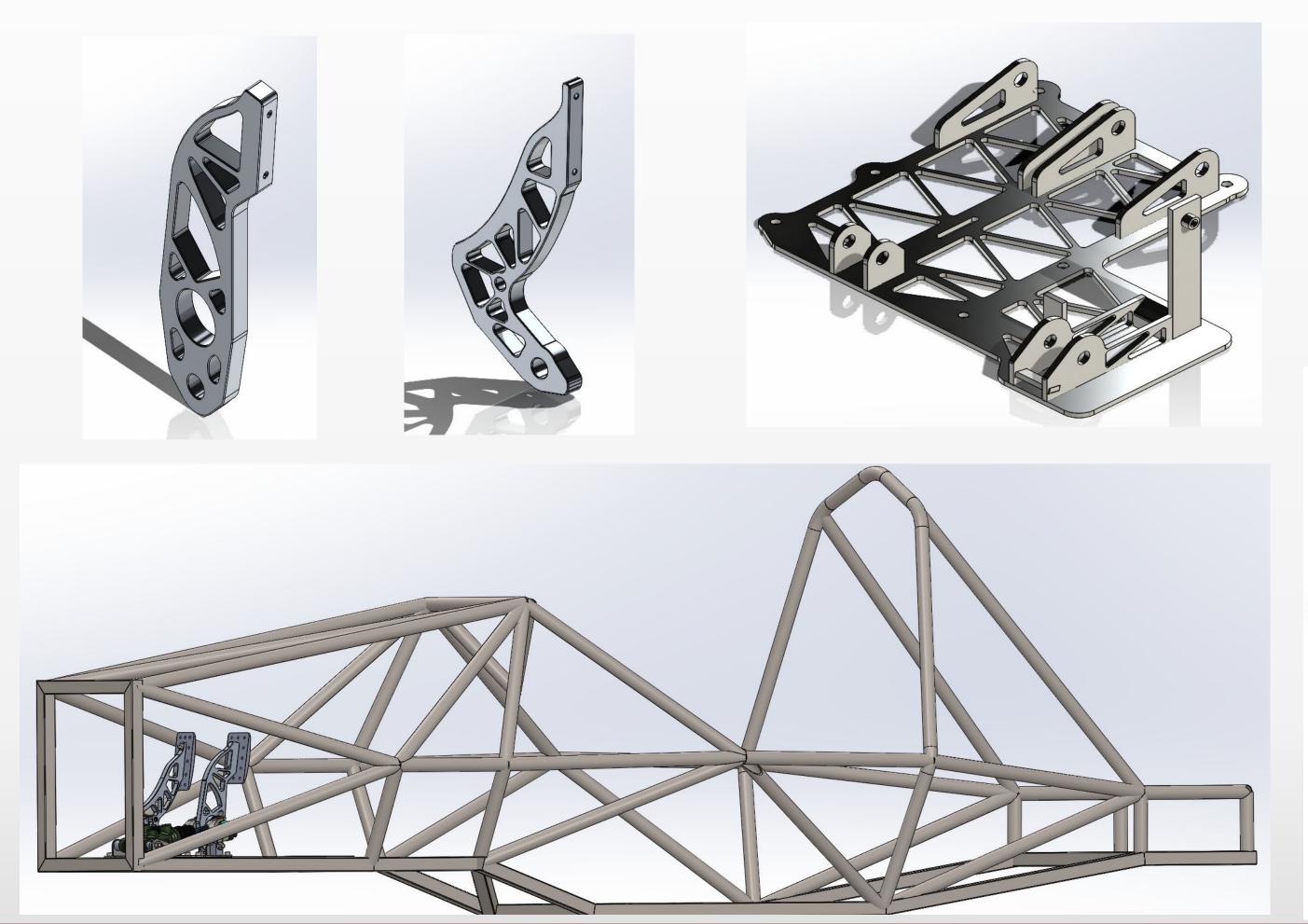


# M2.05 Bobcat Racing Pedal Assembly

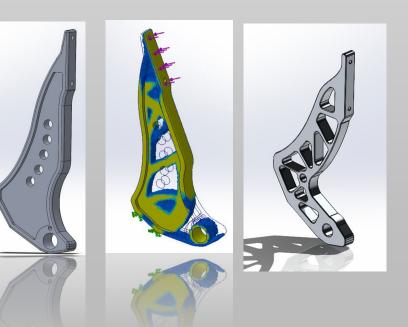
### Sean Wilhite | Victor Hernandez | Chris Lamas | Allan Alvarez

Sponsor: <u>Abhimanyu Sharotry – Bobcat Racing</u>

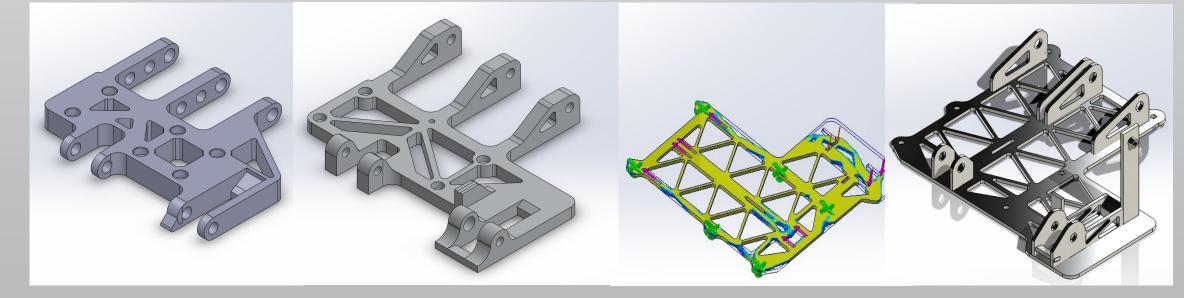
## INNOVATION



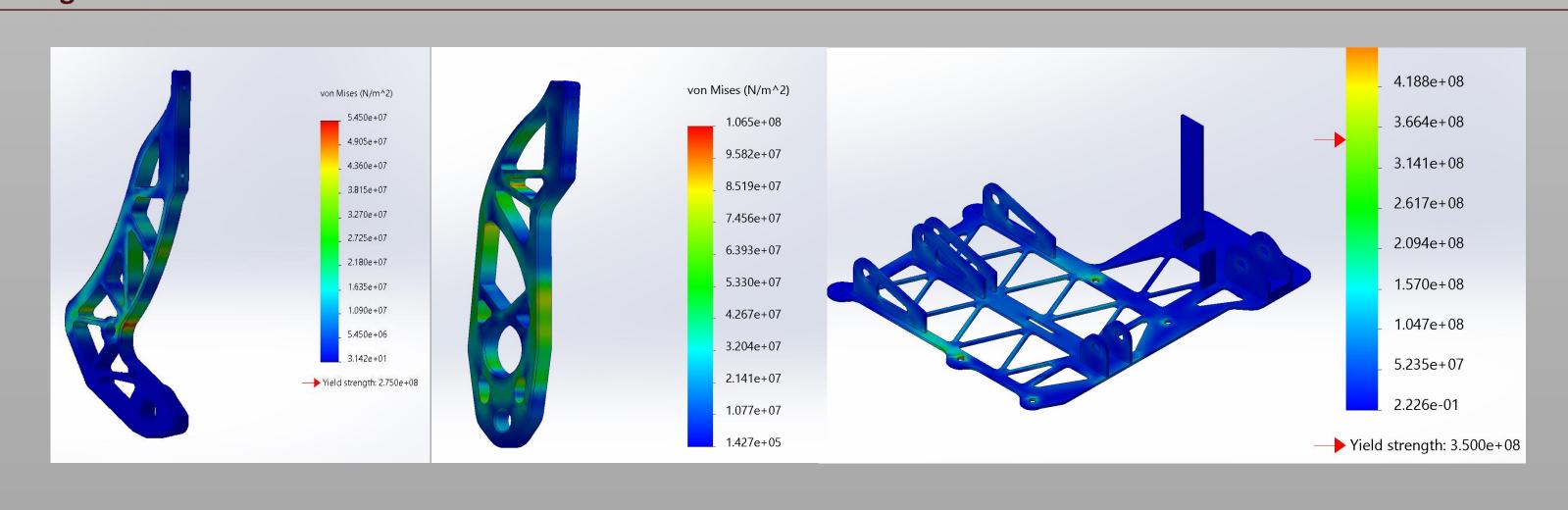
### **TOPOLOGY OPTIMIZATION** Throughout the evolution of the design, the components were refined to be lighter while maintaining its structural rigidity.



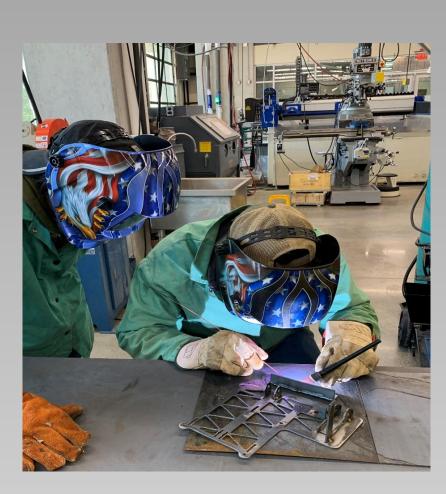
### -1.21 Lbs. to 0.39 Lbs. 67% weight savings



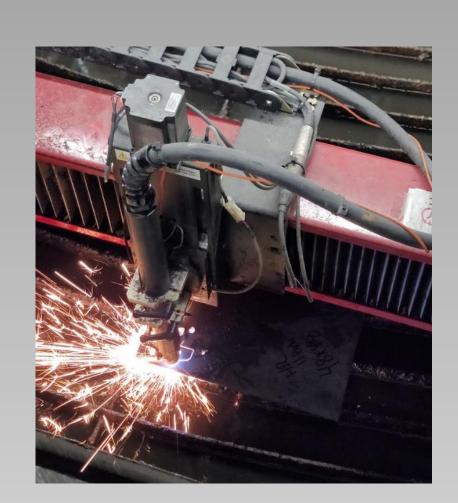
-2.49 Lbs. to 1.38 Lbs. 54.6% total weight savings.



### MANUFACTURING

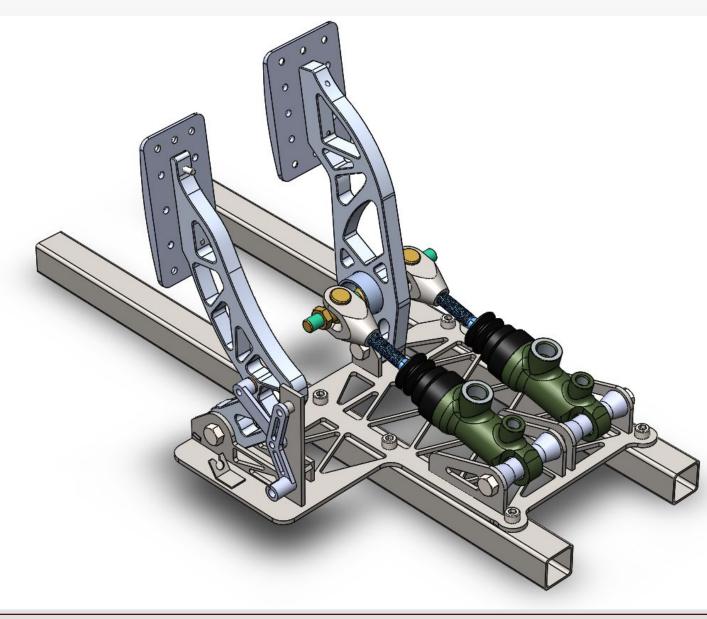




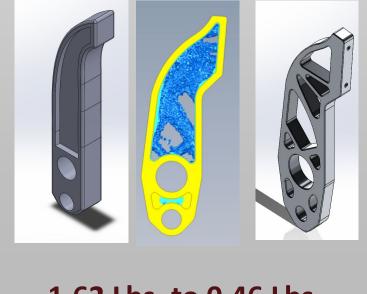




- Final Pedal Box design after 6 months and over 400 hours of development.







- 1.62 Lbs. to 0.46 Lbs. 71% weight savings.

- Finite Element Analysis(FEA) shows where the focus of stress lies within our components

- The processes utilized to manufacture our pedal assembly include CNC milling, plasma and waterjet Cutting, lathe turning and TIG welding.



Mark Summers – Technical Advisor Abhimanyu Sharotry – Bobcat Racing Team Principal/ Point of Contact/Project Advisor Harrison Thramann – Bobcat Racing Lead/ Manufacturing support Austin Talley – Course Instructor **Bobcat Racing Team** - Sponsor





### R G Ν

## **CURRENT STATUS**

All Manufacturing processes are complete, the pedals are assembled and ready to deliver to the client. The final components have been powder coated.

## AKNOWLEDGEMENTS

### TEAM

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