TEXAS STATE

INGRAM SCHOOL OF ENGINEERING

Product Description

The Lighthouse Bend EZ Cap Punching Machine Project aims to enhance the safety of the cap punching process by implementing a comprehensive safety system. This involves redesigning the system with a new controller, replacing buttons for easier operation, reducing the risk of fatigue and injuries. Additionally, the project includes revamping the workbench to streamline the process and create a cleaner work area.

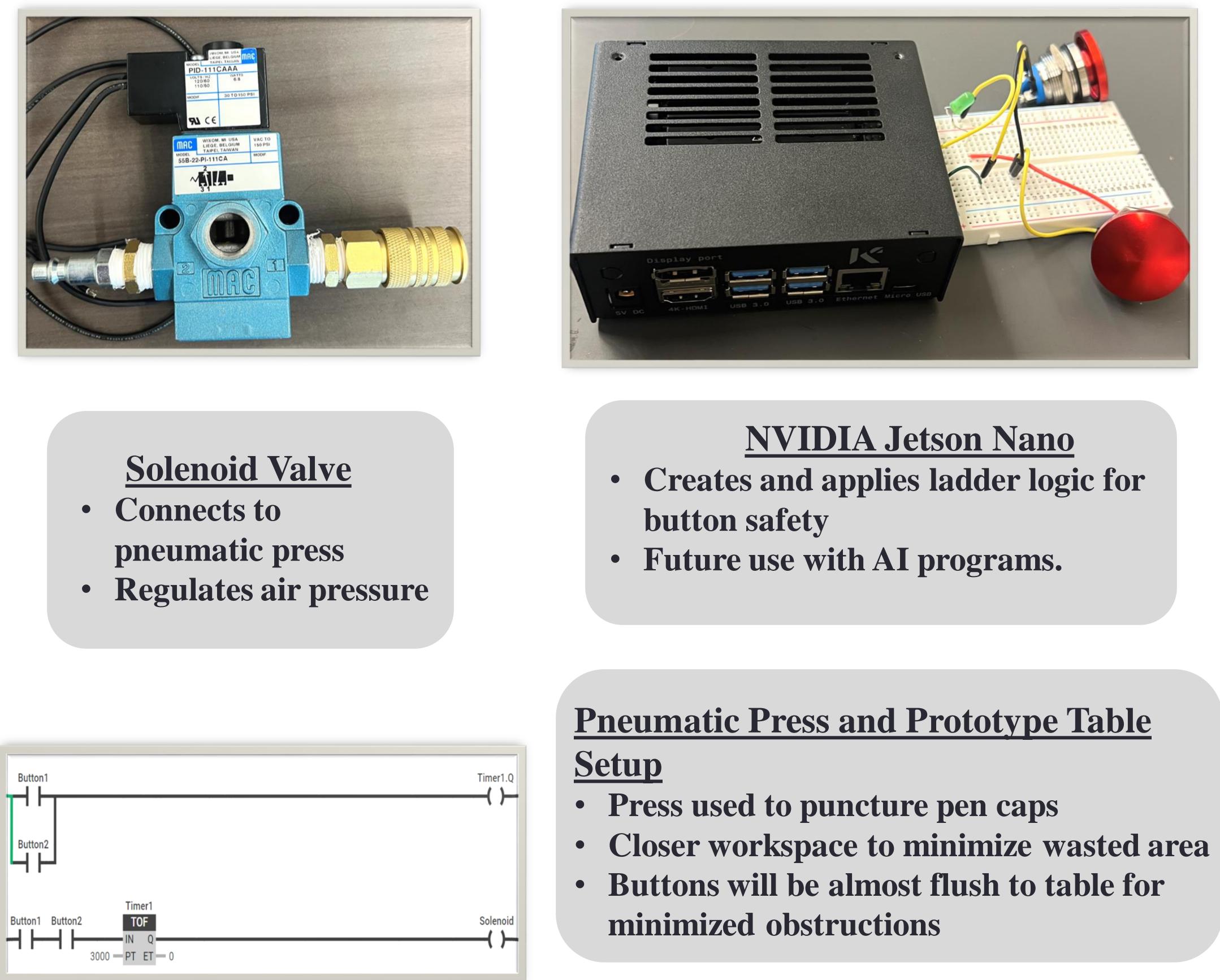
Customer Needs

• Improve safety • Sustain or enhance operational efficiency. • Enhance the workbench for optimal functionality • Contribute to the establishment of a standardized setup.

Group M1.05 – Lighthouse Bend Ez Cap Punching Machine

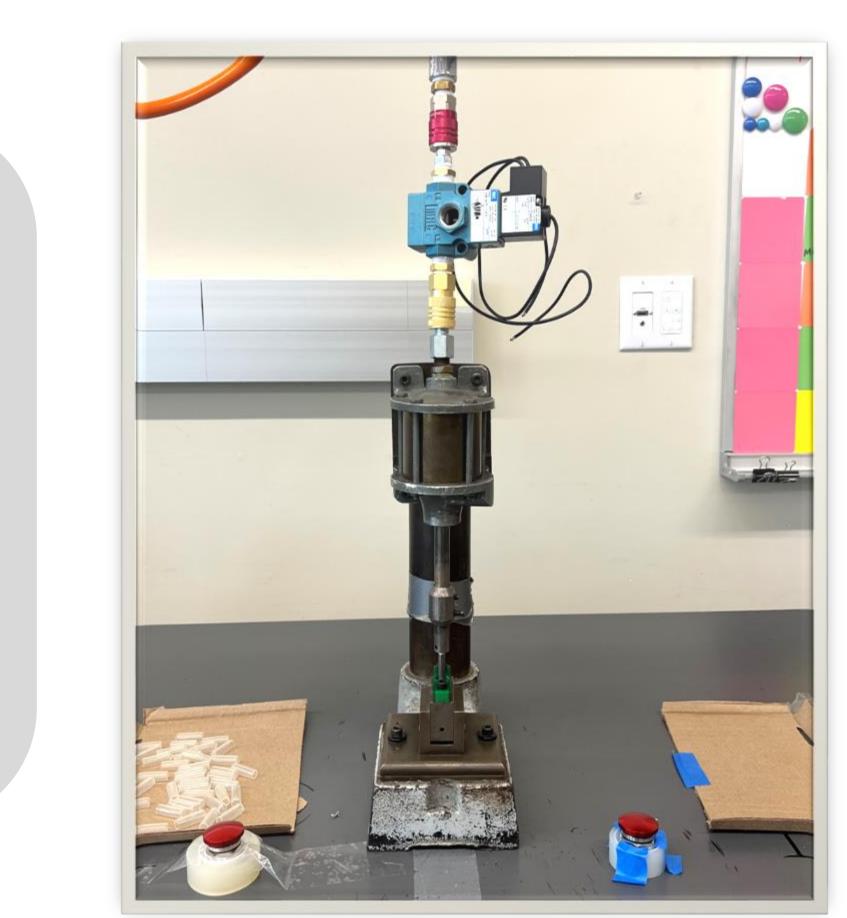
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Process and Design



OpenPLC Ladder Logic

- When button 1 or button 2 is pressed our timer will start to count down from **3** seconds
- When both buttons are pressed and the timer is still on the solenoid will activate
- Once the timer ends buttons must be released to restart the timer











Future Goals

• Maximize workbench efficiency by eliminating any unnecessary or wasted space. • Design workbench for effortless and efficient cleanup • Develop a feeding system to easily grab caps in correct orientation

• Incorporate an advanced AI program to detect operator hands, enhancing safety measures and further preventing operator injuries.

Acknowledgements

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