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SAFETY DATA SHEET

Classified in accordance 29 CFR 1910.1200

1. Identification

Product identifier: VPS 2978

Other means of identification

None.

Recommended restrictions

Recommended use: For industrial use Restrictions on use: Not determined.

Manufacturer/Importer/Distributor Information

Company Name : Evonik Corporation

> 299 Jefferson Road Parsippany, NJ 07054

USA

Telephone : +1 973 929 8000

Fax : +1 973 929 8040

E-mail : product-regulatory-services@evonik.com

Emergency telephone number:

24-Hour Health : +1 800 424 9300 (CHEMTREC - US & CANADA)

Emergency 800 681 9531 (CHEMTREC MEXICO)

+1 703 527 3887 (CHEMTREC WORLD)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Serious Eye Damage/Eye Irritation Category 1 Skin sensitizer Category 1

Label Elements

Hazard Symbol:



Signal Word: Danger



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Hazard Statement:

Causes serious eye damage. May cause an allergic skin reaction.

Precautionary Statements

Prevention: Wear protective gloves/protective clothing/eye protection/face protection.

Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work

clothing should not be allowed out of the workplace.

Response: IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Immediately call a POISON CENTER/doctor. Specific treatment (see on this label). Wash contaminated clothing before

reuse.

Disposal: Dispose of contents/container to an appropriate treatment and disposal

facility in accordance with applicable laws and regulations, and product

characteristics at time of disposal.

Hazard(s) not otherwise classified (HNOC):

None.

3. Composition/information on ingredients

Mixtures

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
1,2-Ethandiamine, N-[3- (trimethoxysilyl)propyl]-, N- [(ethenylphenyl)methyl], Derivate, hydrochlorides		171869-89-9	>=30 - <50%
methanol		67-56-1	>=0.1 - <1%

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition Comments: Aqueous preparation

The exact concentration has been withheld as a trade secret.

4. First-aid measures

Description of necessary first-aid measures

General information: Immediately remove contaminated clothing.

Inhalation: If aerosol or mists are formed: Move to fresh air. Get medical

attention if any discomfort continues.

Skin Contact: Wash off immediately with plenty of water. If skin irritation persists,

call a physician.

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Eye contact: With eye held open, thoroughly rinse immediately with plenty of water

> for at least 10 minutes. Continue rinsing process with eye rinsing solution. Protect unharmed eye. Call ambulance. (Cue: caustic burn of the eyes) Immediate further treatment in eye clinic/by eye doctor.

continue rinsing eye until arrival at ophthalmic hospital.

Ingestion: Have the mouth rinsed with water. Only when patient fully conscious:

Have patient drink plenty of water in small sips. Get medical attention

immediately.

Personal Protection for First-

aid Responders:

No data available.

Most important symptoms and effects, both acute and delayed

After absorbing large amounts of substance: Liberation of reaction products Symptoms:

> (Methanol) can lead to symptoms of poisoning. Possible signs of poisoning: daze, dizziness, nausea, colicky abdominal pain, respiratory disturbance. Symptoms upon increasing intoxication: dysopia, loss of eyesight.

Hazards: None known.

Indication of immediate medical attention and special treatment needed

Treatment: If required, therapy of irritative effect. Treatment Early endoscopy in order

to assess mucosa lesions in the oesophagus and stomach which may appear. If necessary, aspirate leftover substance. Detection of substance (Methanol) possible in: Blood Antidote treatment: ethanol. Allergic reactions

cannot be excluded. Treatment of allergic reaction if necessary.

5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing

media:

Water spray, foam, dry powder or carbon dioxide.

Unsuitable extinguishing

media:

No data available.

Special hazards arising from

the substance or mixture:

Standard procedure for chemical fires.

Special protective equipment and precautions for firefighters

Special fire fighting

procedures:

Water used to extinguish fire should not enter drainage systems, soil or stretches of water. Ensure there are sufficient retaining facilities for water used to extinguish fire. Fire residues and contaminated fire extinguishing

water must be disposed of in accordance with local regulations.

Special protective equipment

for fire-fighters:

In case of fire: wear a self contained respiratory apparatus As in any fire, wear self-contained positive-pressure breathing apparatus, (MSHA/NIOSH

approved or equivalent) and full protective gear.

6. Accidental release measures

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Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Ensure adequate ventilation.

Methods and material for containment and cleaning up:

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Fill into marked, sealable containers. To be disposed of in compliance with existing regulations. Suitable absorbents:

sand (for damming up)

Environmental Precautions: Do not allow entrance in sewage water, soil stretches of water,

groundwater, drainage systems. Obey relevant local, state, provincial and federal laws and regulations. Do not contaminate any lakes, streams,

ponds, groundwater or soil.

7. Handling and storage

Handling

Technical measures (e.g. Local and general ventilation):

Provide good ventilation or extraction.

Safe handling advice: Provide good ventilation or extraction. Avoid contact with skin and

eyes.Handle in accordance with good industrial hygiene and safety practice. The personal protective equipment used must meet the requirements of Regulation (EU) 2016/425 and amendments (CE certification). If workplace exposure limits are exceeded and/or larger amounts are released (leakage, spilling, dust) the indicated respiratory protection should be used. If there is the possibility of skin/eye contact, the indicated hand/eye/body protection should be used. Avoid contact with skin

and eyes. Do not breathe in vapours or aerosols.

Contact avoidance measures: No data available.

Storage

Safe storage conditions: Normal measures for preventive fire protection. Keep containers tightly

closed in a cool, well-ventilated place.

Safe packaging materials: No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Туре	Exposure Limit V	alues	Source
methanol	TWA	200 ppm		US. ACGIH Threshold Limit Values, as
				amended (03 2016)
	STEL	250 ppm		US. ACGIH Threshold Limit Values, as
				amended (03 2016)
	STEL	250 ppm	325 mg/m3	US. NIOSH: Pocket Guide to Chemical
				Hazards, as amended (2010)
	REL	200 ppm	260 mg/m3	US. NIOSH: Pocket Guide to Chemical
				Hazards, as amended (2010)
	PEL	200 ppm	260 mg/m3	US. OSHA Table Z-1 Limits for Air
				Contaminants (29 CFR 1910.1000), as
				amended (03 2016)

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Please refer to the latest edition of the appropriate source text and consult an industrial hygienist or similar professional, or local agencies, for further information.

Biological Limit Values

Chemical name	Parameters / Sampling Time	Exposure Limit Values	Source
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Appropriate Engineering

Provide good ventilation or extraction.

Controls

Individual protection measures, such as personal protective equipment

Eye/face protection: Safety glasses with side shields

Skin Protection

Hand Protection: Material: Butyl rubber.

Break-through time: >= 480 min Material: Fluorinated rubber (Viton) Break-through time: >= 240 min

Additional Information: Selection of protective gloves to meet the requirements of specific workplaces., The suitability for a specific workplace should be discussed with the producers of the protective gloves., The information is based on our own tests, references from the literature and information from glove manufacturers, or derived by analogy with similar materials., Be aware that in daily use the durability of a chemical resistant protective glove can be notably shorter than the break through time measured according to EN 374, due to the numerous outside influences

(e.g. temperature).

Skin and Body Protection: suitable protective clothing - Use disposable clothing if appropriate. A safety

shower and eye wash fountain must be readily available. In order to determine further specifications applicable to the personal protection equipment, a hazard assessment according to the OSHA standards (29 CFR 1910.132) for personal protection equipment (PPE) is recommended

before the product is used.

Respiratory Protection: In case of dusts/vapours/aerosols being formed or if the limit values like

TLV are exceeded: use respiratory equipment with suitable filter (filter type ABEK) or wear a self contained respiratory apparatus Use only respiratory protection equipment with CE-symbol including four digit test number. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used. Note time limit for wearing respiratory protective equipment. A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 or applicable federal/provincial requirements must be followed whenever workplace conditions warrant respirator use. NIOSH's "Respirator Decision Logic" may be useful in determining the

suitability of various types of respirators.

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Hygiene measures: When using, do not eat, drink or smoke. Wash face and/or hands before

break and end of work. Take off immediately all contaminated clothing.

Wash contaminated clothing before reuse.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Physical state: liquid

Form: Clear Liquid

Color: Colorless, Yellow-orange

Odor: stinging

Odor Threshold: No data available. Freezing point: No data available.

Boiling Point: 212 °F/100 °C (1,013 hPa) Literature

Flammability:

Upper/lower limit on flammability or explosive limits

Explosive limit - upper:

No data available.

Explosive limit - lower:

No data available.

Flash Point: > 203 °F/> 95 °C (DIN EN ISO 2719)

Self Ignition Temperature: No data available.

Decomposition No decomposition if used as directed.

Temperature:

pH: 2.5 - 4 (DIN 38404-C5) Measured 1:1 with water while agitating.

Viscosity

Dynamic viscosity: 70 - 700 mPa.s (68 °F/20 °C, DIN 53015)

Kinematic viscosity: No data available. Flow Time: No data available.

Solubility(ies)

Solubility in Water: Soluble

Solubility (other): No data available.

Partition coefficient (n- No data available.

octanol/water):

Vapor pressure:No data available.Relative density:No data available.

Density: Approximate 1 g/cm3 (68 °F/20 °C) (DIN 51757)

Bulk density: No data available.

Relative vapor density: No data available.

Particle characteristics

Particle Size:

Particle Size Distribution:

Specific surface area:

Surface charge/Zeta

Not applicable

No data available.

No data available.

potential:

Shape:Not applicableCrystallinity:Not applicableSurface treatment:Not applicable

Other information

Minimum ignition No data available.



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temperature:

Peroxides: Not applicable Evaporation Rate: No data available.

10. Stability and reactivity

Reactivity: No dangerous reaction known under conditions of normal use.

Chemical Stability: Stable under recommended storage conditions.

Possibility of hazardous

reactions:

Spontaneous polymerisation may occur in the presence of various catalytic

agents e.g.: acids, Friedel-Crafts catalysts, radical formers.

Conditions to avoid: Keep away from heat and sources of ignition.

Incompatible Materials: Acids.

Hazardous Decomposition

Products:

Hydrogen chloride.

11. Toxicological information

Information on toxicological effects

Information on likely routes of exposure

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Ingestion: No data available.

Acute toxicity (list all possible routes of exposure)

Oral

Product: ATEmix: 3,333 mg/kg

Dermal

Product: ATEmix: > 5,000 mg/kg

Inhalation

Product: ATEmix: > 200 mg/l Vapour

Repeated dose toxicity

Product: No data available.

Components:

1,2-Ethandiamine, N-[3-(trimethoxysilyl)propyl]-,

NOAEL (Rat, Oral): 100 mg/kg

N-

[(ethenylphenyl)methyl], Derivate, hydrochlorides

Skin Corrosion/Irritation

Product: No data available.

Components:

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1,2-Ethandiamine, N-[3-OECD 404 (Rabbit): Not irritating (trimethoxysilyl)propyl]-,

[(ethenylphenyl)methyl], Derivate, hydrochlorides

methanol Literature (Rabbit): Not irritating

Serious Eye Damage/Eye Irritation

Product: Risk of serious damage to eyes.

Respiratory or Skin Sensitization

Product: May cause an allergic skin reaction.

Carcinogenicity

Product: No data available.

Components:

methanol Not classified

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogens present or none present in regulated quantities

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogens present or none present in regulated quantities

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:

No carcinogens present or none present in regulated quantities

Germ Cell Mutagenicity

In vitro

Product: No data available.

Components:

1.2-Ethandiamine, N-[3-Ames test (OECD 471): negative

(trimethoxysilyl)propyl]-, gene mutation test (OECD 476): negative

[(ethenylphenyl)methyl], Derivate, hydrochlorides

methanol Ames test (OECD 471): negative

gene mutation test (OECD 476): negative

Micronucleus test: negative

In vivo

Product: No data available.

Components:

1.2-Ethandiamine, N-[3-(trimethoxysilyl)propyl]-,

Micronucleus test (OECD 474) Intraperitoneal (Mouse, Female, Male):

negative

[(ethenylphenyl)methyl], Derivate, hydrochlorides

methanol Micronucleus test (OECD 474) Intraperitoneal (Mouse, Female, Male):

Chromosomal aberration Intraperitoneal (Mouse, Female, Male): negative

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Reproductive toxicity

Product: No data available.

Components:

methanol Not classified

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Components:



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methanol Dermal Oral Inhalation - vapor: optic nerve, Central nervous system. -

Category 1 Causes damage to organs.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Components: methanol

Not classified

Aspiration Hazard

Product: No evidence of aspiration toxicity

Information on health hazards

Other hazards

Product: No toxicological tests are available on the product.;

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Components:

1,2-Ethandiamine, N-[3- LC 50 (Cyprinus carpio (Carp), 96 h): 75 mg/l (analogy)

(trimethoxysilyl)propyl]-,

N-

[(ethenylphenyl)methyl], Derivate, hydrochlorides

methanol LC 50 (Bluegill Sunfish, 96 h): 15,400 mg/l Literature

Aquatic Invertebrates

Product: No data available.

Components:

1,2-Ethandiamine, N-[3- EC 50 (Daphnia magna, 48 h): 74 mg/l (analogy) (trimethoxysilyl)propyl]-,

N-

[(ethenylphenyl)methyl], Derivate, hydrochlorides

methanol EC 50 (Daphnia magna, 96 h): 18,260 mg/l Literature

Toxicity to Aquatic Plants

Product: No data available.

Components:

1,2-Ethandiamine, N-[3- EC 50 (Desmodesmus subspicatus (Scenedesmus subspicatus), 72 h): 69

(trimethoxysilyl)propyl]-, mg/l (OECD 201) (analogy)

N-

[(ethenylphenyl)methyl], Derivate, hydrochlorides

methanol EC 50 (Selenastrum capricornutum (green algae), 96 h): Approximate

22,000 mg/l (OECD 201) Literature

Toxicity to microorganisms

Product: No data available.

Chronic hazards to the aquatic environment:

Fish

Product: No data available.



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Components:

1,2-Ethandiamine, N-[3-(trimethoxysilyl)propyl]-,

Ň-

NOEC (Oncorhynchus mykiss, 28 d): 5 mg/l (OECD 215) (analogy) Lowest Observed Effect Concentration (Oncorhynchus mykiss, 28 d): 16

NOEC (Daphnia magna, 21 d): 0.32 mg/l (OECD 211) (analogy)

mg/I (OECD 215) (analogy)

[(ethenylphenyl)methyl], Derivate, hydrochlorides

Aquatic Invertebrates

Product: No data available.

Components:

1,2-Ethandiamine, N-[3-(trimethoxysilyl)propyl]-,

N-

[(ethenylphenyl)methyl], Derivate, hydrochlorides

Toxicity to Aquatic Plants

Product: No data available.

Toxicity to microorganisms

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

Components:

methanol 98 % (28 d, (DOC; modif. OECD screening test / OECD 301 E)) Own study

The product is easily biodegradable., aerobic

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Components:

methanol Leuciscus idus (Golden orfe), Bioconcentration Factor (BCF): < 10

(Measured) No significant bioaccumulation.

Partition Coefficient n-octanol / water (log Kow)

Product: Log Kow: No data available.

Mobility in soil:

Product No data available.

Components:

methanol soil - Log Koc: 1 (calculated) Not expected to adsorb on soil.

Results of PBT and vPvB assessment:

Product No data available.

Other adverse effects:

Other hazards

Product: An Expert Judgment stated that no classification is necessary

based on present knowledge.



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Additional Information: No ecotoxicological studies are available on the mixture.

13. Disposal considerations

Disposal methods: With respect to local regulations, e.g. dispose of to suitable waste

incineration plant.

Contaminated Packaging:Do not reuse empty containers and dispose of in accordance with

the regulations issued by the appropriate local authorities. If there is product residue in the emptied container, follow directions for handling on the container's label. Incorrect disposal or reuse of this container is illegal and can be dangerous. Other countries: observe

the national regulations.

14. Transport information

Domestic regulation

49 CFR

Not regulated as a dangerous good

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)

None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

Chemical Identity

methanol



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Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Serious eye damage or eye irritation, Respiratory or Skin Sensitization

US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

None present or none present in regulated quantities.

US. EPCRA (SARA Title III Section 313 Toxic Chemical Release Inventory (TRI) Reporting

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65



WARNING: This product can expose you to chemicals including, methanol, which is [are] known to the State of California to cause birth defects or other reproductive harm.

For more information go to www.P65Warnings.ca.gov.

US. New Jersey Worker and Community Right-to-Know Act

No ingredient regulated by NJ Right-to-Know Law present.

US. Massachusetts RTK - Substance List

Chemical Identity

Hydrochloric acid ... %

US. Pennsylvania RTK - Hazardous Substances

No ingredient regulated by PA Right-to-Know Law present.

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

16.Other information, including date of preparation or last revision

HMIS Hazard ID

Health	2
Flammability	1
Physical Hazards	0
PERSONAL PROTECTION	

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

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Further Information: No data available.

Revision InformationChanges since the last version are highlighted in the margin. This version

replaces all previous versions.

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